

# Code Compliance Research Report CCRR-1102

Issue Date: 12-20-2017 Revision Date: 04-30-2025 Renewal Date: 04-30-2026

DIVISION: 06 00 00 - WOOD, PLASTIC, AND COMPOSITES Section: 06 11 13 Engineered Wood Products

REPORT HOLDER: Woodtone Specialties Inc. 4175 Crozier Road Armstrong, BC V0E 1B6 Canada

www.woodtonespecialties.com

### **REPORT SUBJECT:**

RealPost™, RealPost Laminated™, and AbsolutePost™

# 1.0 SCOPE OF EVALUATION

- **1.1** This Research Report addresses compliance with the following Codes:
- 2024 and 2021 International Building Code® (IBC)
- 2024 and 2021 International Residential Code® (IRC)

NOTE: This report references the most recent Code editions noted. Section numbers in earlier editions may differ.

- **1.2** RealPost, RealPost Laminated, and AbsolutePost have been evaluated for the following properties (see Table 1):
- Structural
- **1.3** RealPost, RealPost Laminated, and AbsolutePost have been evaluated for the following uses (see Table 1):
- Structural wood-based products as alternative to sawn lumber
- Columns for load-bearing and non-load-bearing applications

# 2.0 STATEMENT OF COMPLIANCE

RealPost, RealPost Laminated, and AbsolutePost comply with the Codes listed in Section 1.1, for the properties stated in Section 1.2, and uses stated in Section 1.3, when installed as described in this report, including the Conditions of Use stated in Section 6.

# 2.1 2024 IBC and IRC Evaluation Reports

The Intertek CCRR is an *Evaluation Report* for approval of an alternate material, design, or method of construction in accordance with Section 104.2.3.6.1 of the 2024 IBC and Section R104.2.2.6.1 of the 2024 IRC.

#### 3.0 DESCRIPTION

**3.1 RealPost, RealPost Laminated, and AbsolutePost:** RealPost and RealPost Laminated columns are manufactured from SPF and AbsolutePost from Western Red Cedar lumber that has been finger-jointed, edgelaminated, and pressed into columns. The RealPost and AbsolutePost columns are offered in nominal sizes of  $4\times4$ ,  $6\times6$ , and  $8\times8$  inches, with actual dimensions, respectively, of 3- $1/2\times3$ -1/2, 5- $1/2\times5$ -1/2, and 7- $1/4\times7$ -1/4 inches. The RealPost Laminated columns are offered in a nominal size of  $4\times4$ , with actual dimensions of 3- $1/4\times3$ -1/4 inches. The columns have lengths up to 40 feet. The adhesives used for finger-jointing lumber and laminating of posts conform with ASTM D2559 and ASTM D7247.

## 4.0 PERFORMANCE CHARACTERISTICS

**4.1 Structural Load-Bearing:** RealPost and AbsolutePost columns utilize test data for compression parallel to grain, while RealPost Laminated columns utilize tabulated reference design values for compression parallel to grain. Calculated allowable column loads in Tables 2 and 3 are based upon ANSI/AWC National Design Specification (NDS) for Wood Construction, Chapter 3.6 Compression Members.

#### 5.0 INSTALLATION

- **5.1 General:** RealPost, RealPost Laminated, and AbsolutePost must be installed in accordance with the manufacturer's published installation instructions, the applicable Code, and this Research Report. A copy of the manufacturer's instructions must be available on the jobsite during installation.
- **5.2 Application:** RealPost, RealPost Laminated, and AbsolutePost are intended to be used as light structural columns for load-bearing and non-load-bearing columns in



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buildings of combustible construction under normal temperature service conditions where the moisture content in use will be a maximum of 19%, regardless of the moisture content at the time of manufacture. Allowable

design loads for axial capacity are shown in Tables 2 and 3. Structural load-bearing columns are limited to the sizes and lengths shown in Tables 2 and 3 and are intended for axial loading only. Non-load-bearing columns may be any size and length manufactured for architectural appearances only.

# 6.0 CONDITIONS OF USE

- **6.1** Installation must comply with this Research Report, the manufacturer's published installation instructions, and the applicable Code. In the event of a conflict, this report governs.
- **6.2** Allowable loads in Tables 2 and 3 assume untreated application and normal temperature where the moisture content in use will be a maximum of 19%, with factors being 1.00. For other conditions see ANSI/AWC NDS. Increases due to load duration factor are only allowed for RealPost Laminated columns. Structural design must be in accordance with Section 4.1 of this report where design loads determined in accordance with the IBC and IRC, as applicable, must not exceed the loads show in Tables 2 and 3.
- **6.3** RealPost, RealPost Laminated, and AbsolutePost are for above ground use. Wet service conditions are beyond the scope of this report. Columns are used only in buildings of Type V-B construction under the IBC, buildings constructed under the IRC; and for Type III-B construction under the IBC where combustible building elements are allowed.
- **6.4** Columns are manufactured under a quality control program with inspections by Intertek Testing Services NA, Inc.

#### 7.0 SUPPORTING EVIDENCE

**7.1** Reports of tests in accordance with ASTM D5456.

Data in accordance with the ICC-ES Acceptance Criteria for Structural Wood-Based Products AC47 – June 2017 for Advanced Engineered Lumber.

**7.2** Engineering analysis in accordance with the 2018 ANSI/AWC National Design Specification (NDS) for Wood Construction.

#### 8.0 IDENTIFICATION

Columns are identified with the manufacturer's name (Woodtone), address and telephone number, the product name (RealPost, RealPost Laminated, or AbsolutePost), the Intertek Mark as shown below, and the Code Compliance Research Report number (CCRR-1102).



#### 9.0 OTHER CODES

This section is not applicable.

#### 10.0 CODE COMPLIANCE RESEARCH REPORT USE

- **10.1** Approval of building products and/or materials can only be granted by a building official having legal authority in the specific jurisdiction where approval is sought.
- **10.2** Code Compliance Research Reports shall not be used in any manner that implies an endorsement of the product by Intertek.
- **10.3** Reference to the <a href="https://bpdirectory.intertek.com">https://bpdirectory.intertek.com</a> is recommended to ascertain the current version and status of this report.

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# **TABLE 1 - PROPERTIES EVALUATED**

PROPERTY	2024 IBC SECTION <sup>1</sup>	2024 IRC SECTION <sup>1</sup>
Compression parallel to grain	2303.1.10	R502.1.5, R602.1.5, R802.1.4

 $<sup>^{\</sup>rm 1}$  Section numbers may be different for earlier versions of the international codes.

TABLE 2 – COLUMN CENTRICAL AXIAL ALLOWABLE LOAD (LBS), NORMAL DURATION (100%)<sup>1, 2, 3</sup>

	Moisture Content 12%										
Length		RealPost <sup>4</sup> (SPF)				osolutePo tern Red C	RealPost Laminated (SPF)				
(ft)	4 × 4	6 × 6	8 × 8		4 × 4	6 × 6	8 × 8	4 x 4			
4	18016	38079	52721		19509	42493	54627	6075			
6	11228	34507	48277		11719	38168	49692	4080			
8	6744	28955	41740		6980	31315	42164	2738			
10	4409	21956	32766		4553	23249	32351	1931			
12	3092	16249	24652		3190	17057	24071	1427			
14	2284	12283	18760		2355	12849	18235	n/a			
16	n/a	9550	14629		n/a	9972	14191	n/a			
18	n/a	7615	11688		n/a	7945	11323	n/a			
20	n/a	6206	9534		n/a	6471	9230	n/a			
22	n/a	5150	7919		n/a	5369	7663	n/a			
24	n/a	4341	6678		n/a	4524	6460	n/a			

	Moisture Content 15%										
Length		RealPost <sup>4</sup> (SPF)				osolutePo tern Red C	RealPost Laminated (SPF)				
(ft)	4 × 4	6 × 6	8 × 8		4 × 4	6 × 6	8 × 8	4 x 4			
4	16691	36209	50051		18247	40280	52143	6075			
6	10976	33130	46183		11510	36581	47824	4080			
8	6692	28591	40850		6935	30910	41583	2738			
10	4392	22387	33133		4538	23609	32890	1931			
12	3085	16823	25406		3184	17527	24841	1427			
14	2280	12795	19487		2352	13267	18935	n/a			
16	n/a	9976	15253		n/a	10320	14778	n/a			
18	n/a	7968	12209		n/a	8233	11810	n/a			
20	n/a	6500	9971		n/a	6710	9637	n/a			
22	n/a	5398	8287		n/a	5570	8005	n/a			
24	n/a	4552	6992		n/a	4695	6752	n/a			





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TABLE 2 - CONTINUED<sup>1, 2, 3</sup>

		Moisture Content 19%										
Length		RealPost <sup>4</sup> (SPF)	1			osolutePo tern Red C		RealPost Laminated (SPF)				
(ft)	4 × 4	6 × 6	8 × 8		4 × 4	6 × 6	8 × 8		4 x 4			
4	14912	31577	44442		16234	34745	48919		6075			
6	10544	29177	41360		11089	31965	45362		4080			
8	6603	25956	37451		6848	28054	40639		2738			
10	4363	21253	31684		4509	22490	33723		1931			
12	3072	16398	25074		3171	17116	26259		1427			
14	2274	12614	19512		2346	13088	20283		n/a			
16	n/a	9885	15374		n/a	10230	15926		n/a			
18	n/a	7917	12348		n/a	8182	12768		n/a			
20	n/a	6469	10106		n/a	6679	10439		n/a			
22	n/a	5378	8410		n/a	5550	8682		n/a			
24	n/a	4538	7102		n/a	4682	7328		n/a			

<sup>&</sup>lt;sup>1</sup> The cross-sectional areas for the RealPost and AbsolutePost columns are as follows:  $4 \times 4 = 11.79 \text{ in}^2$ ;  $6 \times 6 = 23.00 \text{ in}^2$ ;  $8 \times 8 = 23.94 \text{ in}^2$ . The cross-sectional area for the 4 x 4 RealPost Laminated column is 10.68 in<sup>2</sup>.

TABLE 3 – COLUMN ECCENTRICAL AXIAL ALLOWABLE LOAD (LBS), NORMAL DURATION (100%) 1, 2, 3

		Moisture Content 12%										
Length		RealPost <sup>e</sup> (SPF)	1			bsolutePo tern Red (		RealPost Laminated (SPF)				
(ft)	4 × 4	6 × 6	8×8		4 × 4	6 × 6	8 × 8		4 x 4			
4	9062	18617	26272		9264	19314	25337		3693			
6	6696	16458	24394		6804	17012	23507		2753			
8	4767	13928	22218		4850	14332	21344		2018			
10	3485	11364	19773		3553	11669	18921		1511			
12	2637	9194	17182		2693	9448	16382		1164			
14	2057	7504	14704		2103	7720	14017		n/a			
16	n/a	6201	12564		n/a	6389	11985		n/a			
18	n/a	5193	10788		n/a	5356	10301		n/a			
20	n/a	4405	9321		n/a	4546	8907		n/a			
22	n/a	3778	7794		n/a	3902	7499		n/a			
24	n/a	3271	6622		n/a	3382	6375		n/a			



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<sup>&</sup>lt;sup>2</sup> Horizontal loading is not permitted

<sup>&</sup>lt;sup>3</sup>Allowable loads assume untreated application and normal temperature service conditions where the moisture content in use will be a maximum of 19%, with factors being 1.00. For other conditions see the NDS.

<sup>&</sup>lt;sup>4</sup> No increases are permitted for RealPost or AbsolutePost through the use of other load duration factors.



TABLE 3 - CONTINUED<sup>1, 2, 3</sup>

	Moisture Content 15%										
Length (ft)		RealPost <sup>6</sup> (SPF)	1			bsolutePo tern Red			RealPost Laminated (SPF)		
	4 × 4	6 × 6	8 × 8		4 × 4	6 × 6	8 × 8		4 x 4		
4	8814	18836	26462		9062	19469	25651		3693		
6	6628	16782	24675		6753	17270	23875		2753		
8	4749	14364	22621		4836	14691	21792		2018		
10	3479	11831	20283		3547	12050	19464		1511		
12	2634	9614	17769		2691	9786	16972		1164		
14	2055	7860	15298		2101	8008	14586		n/a		
16	n/a	6501	13120		n/a	6630	12500		n/a		
18	n/a	5447	11283		n/a	5561	10757		n/a		
20	n/a	4621	9757		n/a	4722	9307		n/a		
22	n/a	3964	8179		n/a	4053	7850		n/a		
24	n/a	3433	6949		n/a	3514	6673		n/a		

	Moisture Content 19%										
Length		RealPost (SPF)	4			bsolutePo tern Red		RealPost Laminated (SPF)			
(ft)	4 × 4	6 × 6	8 × 8		4 × 4	6 × 6	8 × 8		4 x 4		
4	8426	17771	25319		8684	18404	26281		3693		
6	6504	16000	23723		6642	16506	24582		2753		
8	4718	13906	21939		4807	14270	22651		2018		
10	3467	11638	19894		3537	11877	20458		1511		
12	2629	9534	17652		2685	9713	18068		1164		
14	2052	7821	15359		2098	7971	15668		n/a		
16	n/a	6480	13251		n/a	6610	13499		n/a		
18	n/a	5434	11429		n/a	5549	11651		n/a		
20	n/a	4613	9902		n/a	4713	10096		n/a		
22	n/a	3958	8336		n/a	4047	8547		n/a		
24	n/a	3429	7082		n/a	3509	7265		n/a		

 $<sup>^{1}</sup>$  The cross-sectional areas for the RealPost and AbsolutePost columns are as follows:  $4 \times 4 = 11.79 \text{ in}^{2}$ ;  $6 \times 6 = 23.00 \text{ in}^{2}$ ;  $8 \times 8 = 23.94 \text{ in}^{2}$ . The cross-sectional area for the 4 x 4 RealPost Laminated column is 10.68 in<sup>2</sup>.



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<sup>&</sup>lt;sup>2</sup> Horizontal loading is not permitted. End loads are limited to a max. eccentricity of 0.60 in. for  $4 \times 4$  columns, 1.06 in. for  $6 \times 6$  column, and 1.49 in. for  $8 \times 8$  column.

<sup>&</sup>lt;sup>3</sup> Allowable loads assume untreated application and normal temperature service conditions where the moisture content in use will be a maximum of 19%, with factors being 1.00. For other conditions see the NDS.

<sup>&</sup>lt;sup>4</sup> No increases are permitted for RealPost or AbsolutePost through the use of other load duration factors.